Soft Flex® Wire
- White Quartz (.014" & .019")
- Bone (.014" & .019")
- Bronze Color (.014", .019", & .024")
- Yellow Lemon Quartz
- Citrine
- Butterscotch Imperial Topaz
- Red Jasper
- Red Coral
- Spinel
- Garnet
- Pink Rhodochrosite
- Pink Tourmaline
- Purple Amethyst
- Tanzanite
- Blue Topaz
- Dark Blue Lapis
- Turquoise
- Chrysoprase
- Fluorite
- Peridot
- Green Emerald
- Black Onyx (.014", .019", & .024")
- Satin Silver Color (.014", .019", & .024")
- Available in .019" only unless noted.

Metalliks™ Wire
- Copper Color
- Antique Brass Color
- Available in .014", .019" & .024".

Extreme™ Wire
- 24k Gold Plated
- 925 Sterling Silver Plated
- Champagne
- Available in .014", .019" & .024".

Econoflex™ Wire
- Midnight Black
- Steel Blue
- Autumn Brown
- Spring Green
- Plum
- Cinnamon Red
- Steel Grey
- Snow White (.014" & .019" only)
- Available in .010", .014" & .019" unless noted.

Soft Touch™ Wire
- White (.010" only)
- Black (.010" only)
- Satin Silver Color
- Available in all diameters unless noted.

Pro Econoflex™ Wire
- Gold Color
- Silver Grey Color
- Available in .014" & .019".

Wire Diameter Chart

<table>
<thead>
<tr>
<th>BRAND</th>
<th>DIAMETER</th>
<th>STRANDS</th>
<th>TEST STRENGTH</th>
<th>BASIC USAGE</th>
<th>CRIMP TO USE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soft Touch™</td>
<td>.010” (.25mm) Very Fine</td>
<td>7</td>
<td>5 lbs.</td>
<td>Ideal for embellishing, weaving, crocheting and stringing very small beads.</td>
<td>1x1mm</td>
</tr>
<tr>
<td>Soft Touch™</td>
<td>.014” (.36mm) Fine</td>
<td>21</td>
<td>10 lbs.</td>
<td>Ideal for soft materials, seed beads and fresh water pearls.</td>
<td>2x2mm</td>
</tr>
<tr>
<td>Soft Touch™</td>
<td>.019” (.48mm) Medium</td>
<td>49</td>
<td>26 lbs.</td>
<td>Ideal for all purpose wire. Great with glass, mineral and metal beads.</td>
<td>2x2mm</td>
</tr>
<tr>
<td>Soft Touch™</td>
<td>.024” (.61mm) Heavy</td>
<td>49</td>
<td>40 lbs.</td>
<td>Ideal for abrasive materials, large stones, lampwork and bracelets.</td>
<td>2x2mm - 2x3mm</td>
</tr>
<tr>
<td>Econoflex™</td>
<td>.010” (.25mm)</td>
<td>7</td>
<td>10 lbs.</td>
<td>Ideal for crafts. Beaded lampshades, beaded curtains and craft jewelry.</td>
<td>1x1mm</td>
</tr>
<tr>
<td></td>
<td>.014” (.36mm)</td>
<td>7</td>
<td>15 lbs.</td>
<td></td>
<td>2x2mm</td>
</tr>
<tr>
<td></td>
<td>.019” (.48mm)</td>
<td>7</td>
<td>20 lbs.</td>
<td></td>
<td>2x2mm</td>
</tr>
</tbody>
</table>

Use 1x1mm crimp tubes with Micro Crimping Pliers, 2x2mm and 2x3mm crimp tubes with Regular Crimping Pliers, 3x3mm crimp tubes with Mighty Crimping Pliers and 2x2mm crimp tubes with Magical Crimping Pliers.
**Soft Flex**

Crimping with Micro, Regular or Mighty Crimping Pliers

**Step 1**
String a crimp tube and a clasp onto the wire. String the wire back through the crimp tube. Straighten the wires inside the crimp tube so that they lie side by side.

**Step 2**
Using the "crimper," gently compress the crimp tube, creating a divot.

**Step 3**
Using the "rounder," gently compress the crimp tube. Turn and repeat 3 times until it creates a round shape and equalizes the pressure. Cut off the excess wire at the base of the crimp.

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Crimping with Magical Crimping Pliers

**Step 1**
String a crimp tube. If attaching a clasp or ear wire, make sure that the wires lay side by side.

**Step 2**
Place the crimp tube inside the groove of the Magical Crimping Pliers and squeeze.

**Step 3**
The pliers will pinch the four corners of the crimp tube and look like a square.

**Step 4**
Turn the crimp tube on its side in the Magical Crimping Pliers, making sure the top of the square is up and squeeze.

**Step 5**
Rotate and squeeze a few more times. The crimp should tighten down on the wire and look like a round bead.

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