FOCAL FOCUS EARWIRE TUTORIAL

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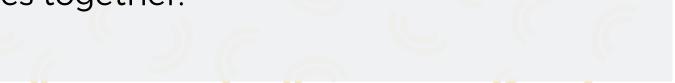






- 7" 20g wire
- 2 focal beads
- Flush cutter
- Bail-shaping plier (2 & 4mm)
- Bail-shaping plier (6 & 8mm)

Cut 7" of wire in half and hold both 3.5" pieces together.



Holding pieces together, using 2mm bail shaping plier, roll one end of both pieces into a loop.



Add focal bead.



Position 8mm bail shaping plier just above the focal bead.



Use 8mm bail shaping plier to create top curve of earwire.



Hand-shape the rest of the earwires until they look consistent.



Flush cut the ends to the same length and file if necessary.