

FOCAL FOCUS EARWIRE TUTORIAL

with
Susan Thomas



NEED

- 7" 20g wire
- 2 focal beads
- Flush cutter
- Bail-shaping plier (2 & 4mm)
- Bail-shaping plier (6 & 8mm)

1

Cut 7" of wire in half and hold both 3.5" pieces together.

2

Holding pieces together, using 2mm bail shaping plier, roll one end of both pieces into a loop.

3



Add focal bead.

4



Position 8mm bail shaping plier just above the focal bead.

5



Use 8mm bail shaping plier to create top curve of earwire.

6



Hand-shape the rest of the earwires until they look consistent.

7



Flush cut the ends to the same length and file if necessary.

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