Skill Level – 1
Time to Complete – Less than 30 min.

Materials:
- 16 Gauge Antique Copper Artistic Wire
- 4 16 Gauge Artistic Wire Crimp Tubes
- 1 12 Gauge Artistic Wire Crimp Tube

Tools:
- Nylon or Rubber Hammer
- Steel Block
- Mighty Crimp Tool
- Bracelet Bending Pliers
- Cutter Tool
- Bracelet Mandrel or other round surface

Instructions:
1. Cut two 9 inch pieces of Antique Copper Artistic Wire with the cutter tool.
2. Bend one of the wire pieces in half, creating a loop at one end.
3. Repeat Step 2 with the second cut piece of wire.
4. Link the two wire sections together to form a square knot or “reef knot” by placing the tails of one piece down through the loop of the other piece and the tails of that piece up through the loop of the other piece.

5. Pull the knot tight and place on a steel block. Gently hammer the knot to stiffen the wire and secure the knot.

6. Slide a 16 Gauge Artistic Wire Crimp Tube onto each wire and slide each one up against the knot.

7. Gently hammer the Artistic Wire Crimp Tubes to secure them onto the wire.

8. Slide two wires at the end of one side of the bracelet halfway into a 12 Gauge Crimp Tube. You may need to gently hammer the tube to form an oval to help both wires fit.
9. Using the back notch of the Mighty Crimp Tool, squeeze the Crimp Tube to secure the wires.

10. Using a bracelet mandrel or other rounded surface, bend the wire into a bangle shape.  
11. Repeat Steps 8 and 9 to secure the opposite end of the bracelet into the Crimp Tube.  

12. Use the Bracelet Bending Pliers to round the wire into a nice bangle shape.